

測試報告 Test Report

號碼(No.) : CE/2019/44145A 日期(Date) : 2019/05/13

頁數(Page) : 1 of 9

均源實業股份有限公司

UNIFORCE METAL INDUSTRIAL CORP.

桃園市蘆竹區內厝村3鄰內厝街36號

NO. 36, NEI TSUOH ST., NEI TSUOH VILLY., LU-CHU DISTRICT., TAOYUAN CITY, TAIWAN, R. O. C.

以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by/on behalf of the applicant as) :

送樣廠商(Sample Submitted By) : 均源實業股份有限公司 (UNIFORCE METAL INDUSTRIAL CORP.)
樣品名稱(Sample Description) : LEAD-FREE SOLDER BAR (無鉛錒錫棒)
樣品型號(Style/Item No.) : (Sn97, Ag3) METAL ALLOY COMPOSITION
原產國(Country of Origin) : 錫(馬來西亞) (TIN(MALAYSIA))
收件日期(Sample Receiving Date) : 2019/04/16
測試期間(Testing Period) : 2019/04/16 to 2019/04/23 and 2019/05/06 to 2019/05/13

測試需求(Test Requested) :

- (1) 依據客戶指定, 參考RoHS 2011/65/EU Annex II及其修訂指令(EU) 2015/863測試鎘、鉛、汞、六價鉻、多溴聯苯、多溴聯苯醚, DBP, BBP, DEHP, DIBP. (As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample(s).)
- (2) 依據客戶指定, 進行全氟辛酸、全氟辛烷磺酸測試. (As specified by client, to test PFOA, PFOS contents in the submitted sample(s).)

測試結果(Test Results) : 請參閱下一頁 (Please refer to following pages).

* 此份報告為加測及合併CE/2019/44145之報告 *

(This report is added testing and combined with CE/2019/44145)


Troy Chang / Manager - Tech
Signed for and behalf of
SGS TAIWAN LTD.
Chemical Laboratory - Taipei



測試報告 Test Report

號碼(No.) : CE/2019/44145A 日期(Date) : 2019/05/13

頁數(Page) : 2 of 9

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測試結果(Test Results)

測試部位(PART NAME)No. 1 : 銀色金屬 (SILVER COLORED METAL)

測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	MDL	結果 (Result)
				No. 1
鎘 / Cadmium (Cd)	mg/kg	參考IEC 62321-5 (2013), 以感應耦合電漿原子發射光譜儀檢測. / With reference to IEC 62321-5 (2013) and performed by ICP-AES.	2	n. d.
鉛 / Lead (Pb)	mg/kg	參考IEC 62321-5 (2013), 以感應耦合電漿原子發射光譜儀檢測. / With reference to IEC 62321-5 (2013) and performed by ICP-AES.	2	32.1
汞 / Mercury (Hg)	mg/kg	參考IEC 62321-4:2013+ AMD1:2017, 以感應耦合電漿原子發射光譜儀檢測. / With reference to IEC 62321-4:2013+ AMD1:2017 and performed by ICP-AES.	2	n. d.
六價鉻 / Hexavalent Chromium Cr(VI)(#2)	µg/cm ²	參考IEC 62321-7-1 (2015), 以UV-VIS 檢測. / With reference to IEC 62321-7-1 (2015) and performed by UV-VIS.	0.10	n. d.
多溴聯苯總和 / Sum of PBBs	mg/kg	參考IEC 62321-6 (2015), 以氣相層析/質譜儀檢測. / With reference to IEC 62321-6 (2015) and performed by GC/MS.	-	n. d.
一溴聯苯 / Monobromobiphenyl	mg/kg		5	n. d.
二溴聯苯 / Dibromobiphenyl	mg/kg		5	n. d.
三溴聯苯 / Tribromobiphenyl	mg/kg		5	n. d.
四溴聯苯 / Tetrabromobiphenyl	mg/kg		5	n. d.
五溴聯苯 / Pentabromobiphenyl	mg/kg		5	n. d.
六溴聯苯 / Hexabromobiphenyl	mg/kg		5	n. d.
七溴聯苯 / Heptabromobiphenyl	mg/kg		5	n. d.
八溴聯苯 / Octabromobiphenyl	mg/kg		5	n. d.
九溴聯苯 / Nonabromobiphenyl	mg/kg		5	n. d.
十溴聯苯 / Decabromobiphenyl	mg/kg	5	n. d.	

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測試報告

Test Report

號碼(No.) : CE/2019/44145A 日期(Date) : 2019/05/13

頁數(Page) : 3 of 9

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測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	MDL	結果 (Result)
				No. 1
多溴聯苯醚總和 / Sum of PBDEs	mg/kg	參考IEC 62321-6 (2015), 以氣相層析/ 質譜儀檢測. / With reference to IEC 62321-6 (2015) and performed by GC/MS.	-	n. d.
一溴聯苯醚 / Monobromodiphenyl ether	mg/kg		5	n. d.
二溴聯苯醚 / Dibromodiphenyl ether	mg/kg		5	n. d.
三溴聯苯醚 / Tribromodiphenyl ether	mg/kg		5	n. d.
四溴聯苯醚 / Tetrabromodiphenyl ether	mg/kg		5	n. d.
五溴聯苯醚 / Pentabromodiphenyl ether	mg/kg		5	n. d.
六溴聯苯醚 / Hexabromodiphenyl ether	mg/kg		5	n. d.
七溴聯苯醚 / Heptabromodiphenyl ether	mg/kg		5	n. d.
八溴聯苯醚 / Octabromodiphenyl ether	mg/kg		5	n. d.
九溴聯苯醚 / Nonabromodiphenyl ether	mg/kg		5	n. d.
十溴聯苯醚 / Decabromodiphenyl ether	mg/kg	5	n. d.	
鄰苯二甲酸丁苯甲酯 / BBP (Butyl Benzyl phthalate) (CAS No. : 85-68-7)	mg/kg	參考IEC 62321-8 (2017), 以氣相層析 儀/質譜儀檢測. / With reference to IEC 62321-8 (2017). Analysis was performed by GC/MS.	50	n. d.
鄰苯二甲酸二丁酯 / DBP (Dibutyl phthalate) (CAS No. : 84-74-2)	mg/kg		50	n. d.
鄰苯二甲酸二(2-乙基己基)酯 / DEHP (Di- (2-ethylhexyl) phthalate) (CAS No. : 117-81-7)	mg/kg		50	n. d.
鄰苯二甲酸二異丁酯 / DIBP (Di-isobutyl phthalate) (CAS No. : 84-69-5)	mg/kg		50	n. d.
全氟辛烷磺酸 / Perfluorooctane sulfonates (PFOS-Acid, Metal Salt, Amide)	mg/kg	參考US EPA 3550C (2007), 以液相層析/ 質譜儀檢測. / With reference to US EPA 3550C (2007). Analysis was performed by LC/MS.	10	n. d.
全氟辛酸 / PFOA (CAS No. : 335-67-1)	mg/kg	參考US EPA 3550C (2007), 以液相層析/ 質譜儀檢測. / With reference to US EPA 3550C (2007). Analysis was performed by LC/MS.	10	n. d.

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測試報告 Test Report

號碼(No.) : CE/2019/44145A 日期(Date) : 2019/05/13

頁數(Page) : 4 of 9

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備註(Note) :

1. mg/kg = ppm ; 0.1wt% = 1000ppm
2. n. d. = Not Detected (未檢出)
3. MDL = Method Detection Limit (方法偵測極限值)
4. "-" = Not Regulated (無規格值)
5. (#2) =
 - a. 當六價鉻結果大於 $0.13 \mu\text{g}/\text{cm}^2$ ，表示樣品表層含有六價鉻。 / The sample is positive for Cr(VI) if the Cr(VI) concentration is greater than $0.13 \mu\text{g}/\text{cm}^2$. The sample coating is considered to contain Cr(VI).
 - b. 當六價鉻結果為n. d. (濃度小於 $0.10 \mu\text{g}/\text{cm}^2$)，表示表層不含六價鉻。 / The sample is negative for Cr(VI) if Cr(VI) is n. d. (concentration less than $0.10 \mu\text{g}/\text{cm}^2$). The coating is considered a non-Cr(VI) based coating
 - c. 當六價鉻結果介於 0.10 及 $0.13 \mu\text{g}/\text{cm}^2$ 時，無法確定塗層是否含有六價鉻。 / The result between $0.10 \mu\text{g}/\text{cm}^2$ and $0.13 \mu\text{g}/\text{cm}^2$ is considered to be inconclusive - unavoidable coating variations may influence the determination.

PFOS參考資訊(Reference Information) : 持久性有機污染物 POPs - (EU) 757/2010

PFOS濃度在物質或製備中不得超過0.001%(10ppm)，在半成品、成品或零部件中不得超過0.1%(1000ppm)，在紡織品或塗層材料中不得超過 $1\mu\text{g}/\text{m}^2$ 。

(Outlawing PFOS as substances or preparations in concentrations above 0.001% (10ppm), in semi-finished products or articles or parts at a level above 0.1%(1000ppm), in textiles or other coated materials above $1\mu\text{g}/\text{m}^2$.)

測試報告 Test Report

號碼(No.) : CE/2019/44145A 日期(Date) : 2019/05/13

頁數(Page) : 5 of 9

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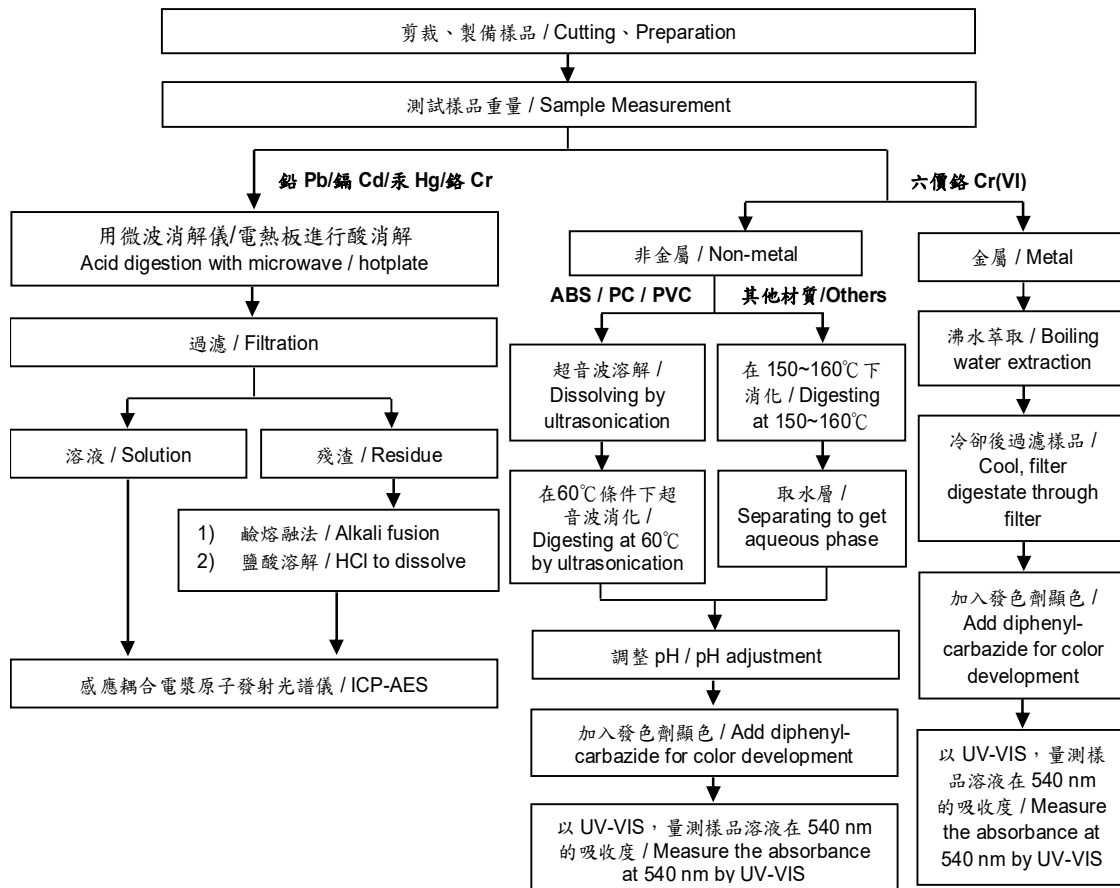
NO. 36, NEI TSUOH ST., NEI TSUOH VILLY., LU-CHU DISTRICT., TAOYUAN CITY, TAIWAN, R. O. C.

重金屬流程圖 / Analytical flow chart of Heavy Metal

根據以下的流程圖之條件，樣品已完全溶解。(六價鉻測試方法除外)

These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr⁶⁺ test method excluded)

- 測試人員：陳思臻 / Technician : Rita Chen
- 測試負責人：張啟興 / Supervisor: Troy Chang



測試報告 Test Report

號碼(No.) : CE/2019/44145A 日期(Date) : 2019/05/13

頁數(Page) : 6 of 9

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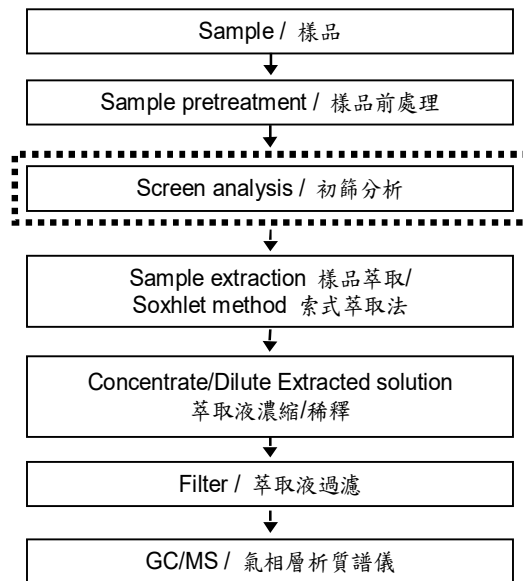
多溴聯苯/多溴聯苯醚分析流程圖 / Analytical flow chart - PBB/PBDE

- 測試人員：涂雅苓 / Technician: Yaling Tu
- 測試負責人：張啟興 / Supervisor: Troy Chang

初次測試程序 / First testing process —————>

選擇性篩檢程序 / Optional screen process>

確認程序 / Confirmation process - - - ->



測試報告 Test Report

號碼(No.) : CE/2019/44145A 日期(Date) : 2019/05/13

頁數(Page) : 7 of 9

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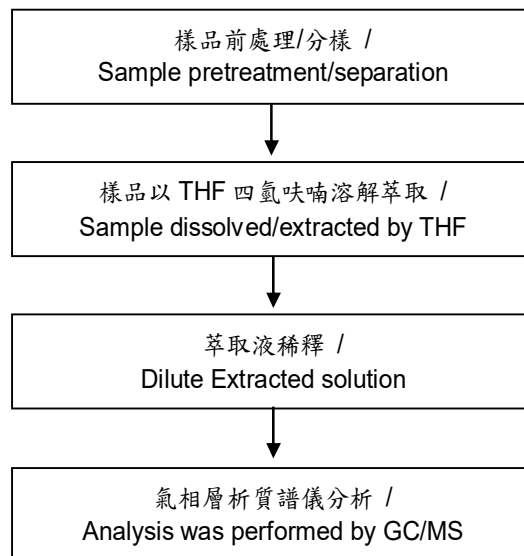
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可塑劑分析流程圖 / Analytical flow chart - Phthalate

- 測試人員：涂雅苓 / Technician: Yaling Tu
- 測試負責人：張啟興 / Supervisor : Troy Chang

【測試方法/Test method: IEC 62321-8】



測試報告 Test Report

號碼(No.) : CE/2019/44145A 日期(Date) : 2019/05/13

頁數(Page) : 8 of 9

均源實業股份有限公司

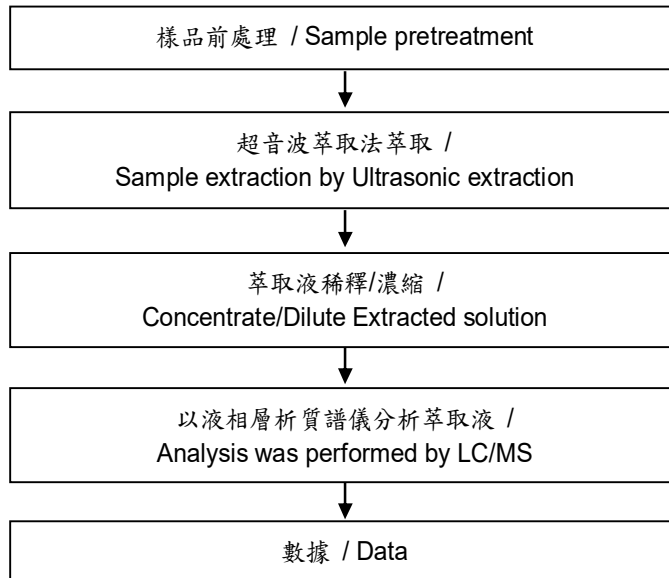
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全氟辛酸/全氟辛烷磺酸分析流程圖 / Analytical flow chart - PFOA/PFOS

- 測試人員：涂雅苓 / Technician: Yaling Tu
- 測試負責人：張啟興 / Supervisor: Troy Chang



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號碼(No.) : CE/2019/44145A 日期(Date) : 2019/05/13

頁數(Page) : 9 of 9

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* 照片中如有箭頭標示，則表示為實際檢測之樣品/部位。*
(The tested sample / part is marked by an arrow if it's shown on the photo.)

CE/2019/44145



** 報告結尾 (End of Report) **